

## Description

Polypropylene PPC 12712 is a nucleated and controlled-rheology heterophasic copolymer with a very high Melt Flow Index of 70 g/10 min.

Polypropylene PPC 12712 is characterized by good stiffness and impact resistance as well as low shrinkage and low warpage. It has been formulated for excellent antistatic properties.

Polypropylene PPC 12712 has been developed for high speed injection moulding of thin walled packaging containers and household articles.

## Characteristics

|                                  | Method     | Unit              | Typical Value |
|----------------------------------|------------|-------------------|---------------|
| <b>Rheological properties</b>    |            |                   |               |
| Melt Flow Index 230°C/2.16 kg    | ISO 1133   | g/10 min          | 70            |
| <b>Mechanical properties</b>     |            |                   |               |
| Tensile Strength at Yield        | ISO 527-2  | MPa               | 25            |
| Elongation at Yield              | ISO 527-2  | %                 | 5             |
| Tensile modulus                  | ISO 527-2  | MPa               | 1300          |
| Flexural modulus                 | ISO 178    | MPa               | 1200          |
| Izod Impact Strength (notched)   | ISO 180    | kJ/m <sup>2</sup> |               |
| at 23°C                          |            |                   | 7             |
| at -20°C                         |            |                   | 3.5           |
| Charpy Impact Strength (notched) | ISO 179    | kJ/m <sup>2</sup> |               |
| at 23°C                          |            |                   | 8             |
| at -20°C                         |            |                   | 4             |
| Hardness Rockwell - R-scale      | ISO 2039-2 |                   | 84            |
| <b>Thermal properties</b>        |            |                   |               |
| Melting Point                    | ISO 3146   | °C                | 165           |
| Vicat Softening Point            | ISO 306    | °C                |               |
| 50N-50°C per hour                |            |                   | 70            |
| 10N-50°C per hour                |            |                   | 140           |
| Heat Deflection Temperature      | ISO 752    | °C                |               |
| 1.80 MPa - 120°C per hour        |            |                   | 55            |
| 0.45 MPa - 120°C per hour        |            |                   | 100           |
| <b>Other physical properties</b> |            |                   |               |
| Density                          | ISO 1183   | g/cm <sup>3</sup> | 0.905         |
| Bulk Density                     | ISO 1183   | g/cm <sup>3</sup> | 0.525         |

## Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: <http://www.totalrefiningchemicals.com>

An Injection Moulding troubleshooting guide is available upon request.

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